

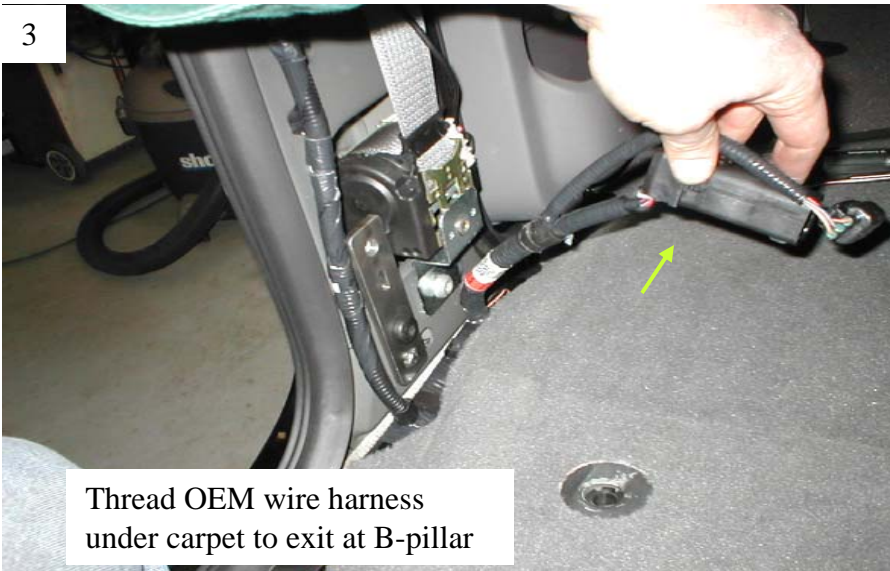
1. Remove seat from vehicle. Remove front and rear rocker panel covers. Remove B-pillar cover. Remove A-pillar covers (2 pcs.) Remove inside door panel. *Note that the speaker and lower speaker mounting posts must be removed to allow door panel to slide upwards.

2



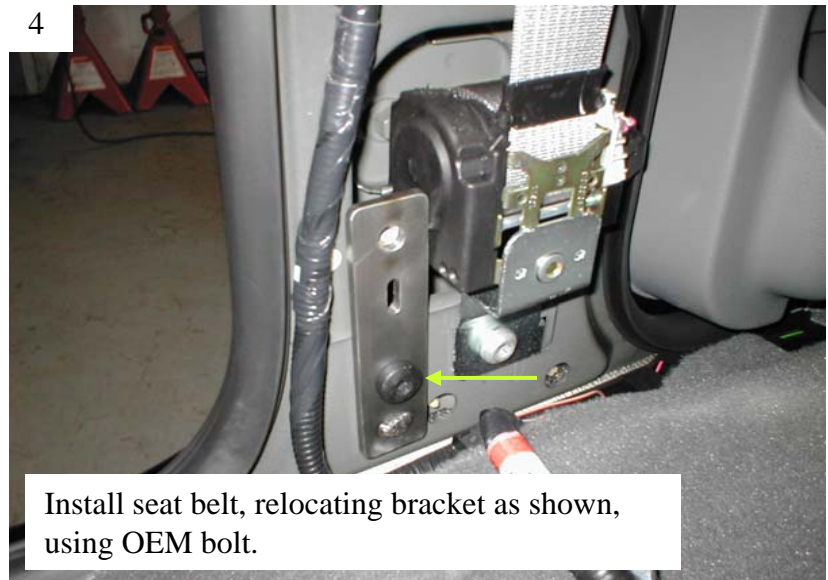
Lift carpet and cut heat duct, as shown. Suggest plugging heat duct with “Great Stuff” or other insulating material.

3



Thread OEM wire harness under carpet to exit at B-pillar

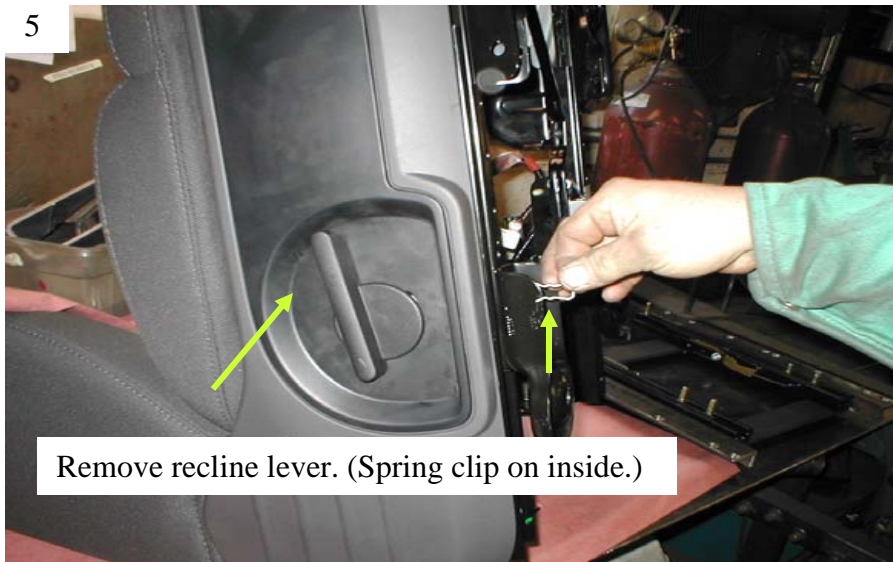
4



Install seat belt, relocating bracket as shown, using OEM bolt.

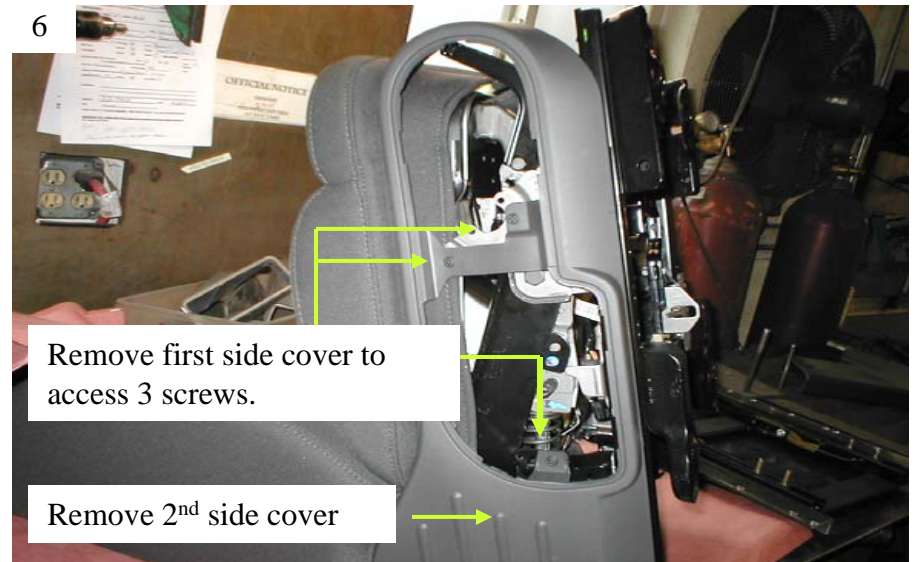
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5



Remove recline lever. (Spring clip on inside.)

6



Remove first side cover to access 3 screws.

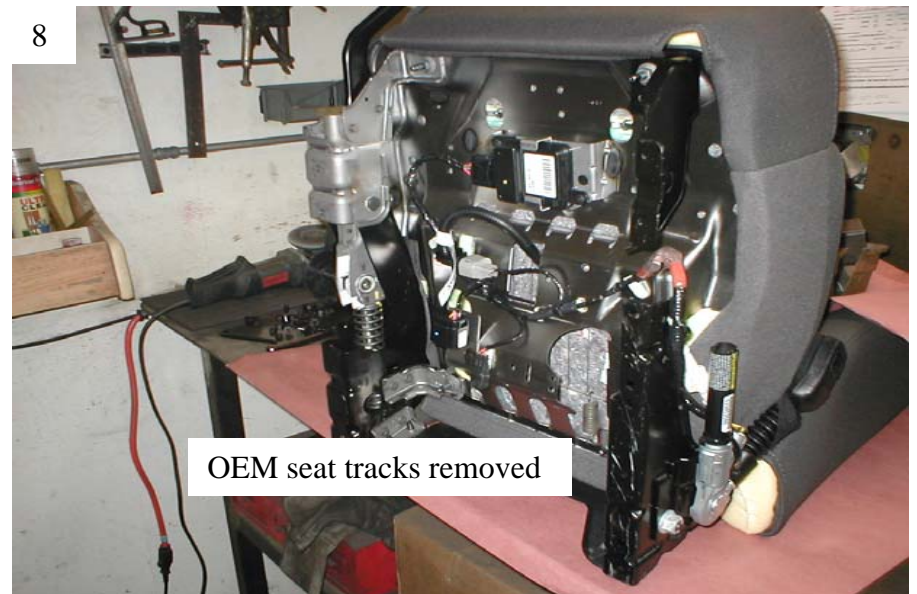
Remove 2nd side cover

7



Remove OEM seat tracks by removing series of nuts from top side of tracks.

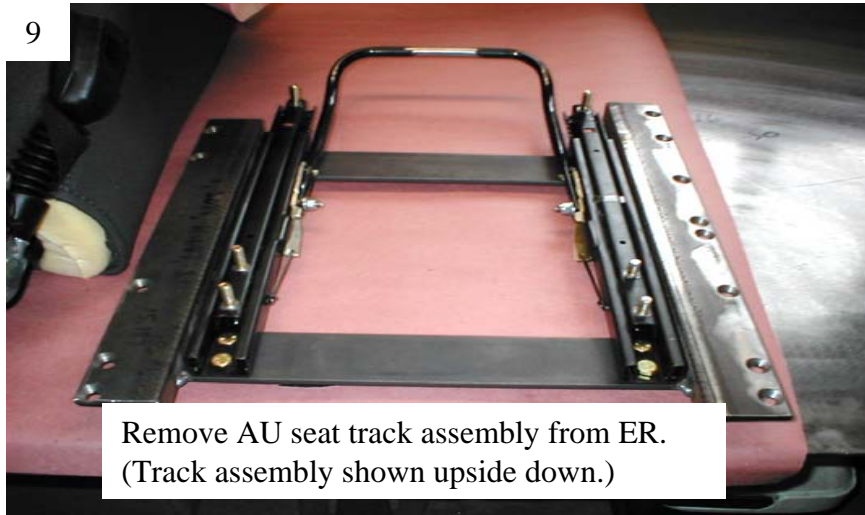
8



OEM seat tracks removed

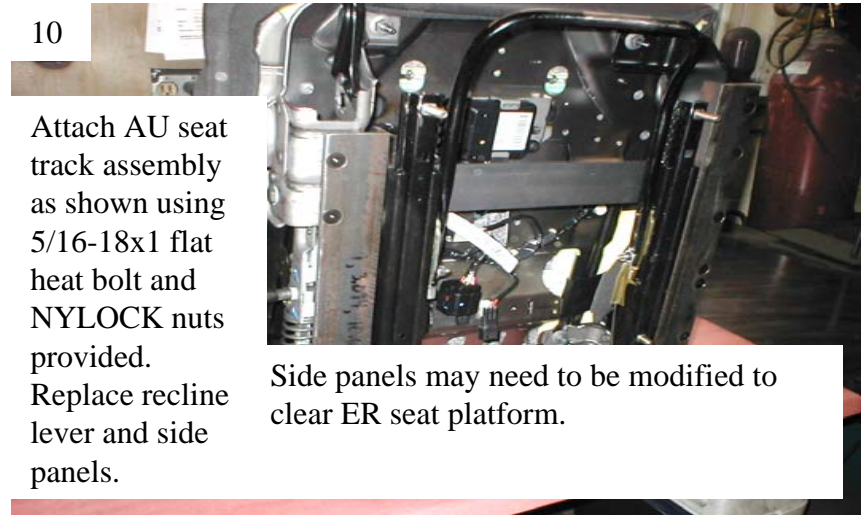
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9



Remove AU seat track assembly from ER.
(Track assembly shown upside down.)

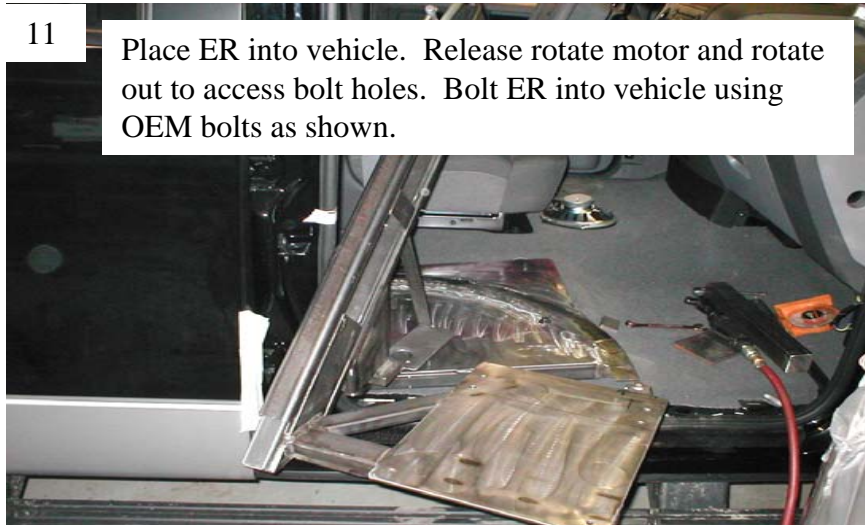
10



Attach AU seat track assembly as shown using 5/16-18x1 flat head bolt and NYLOCK nuts provided. Replace recline lever and side panels.

Side panels may need to be modified to clear ER seat platform.

11



Place ER into vehicle. Release rotate motor and rotate out to access bolt holes. Bolt ER into vehicle using OEM bolts as shown.

12



Place seat onto ER as shown using 5/16-18 NYLOCK nuts provided.

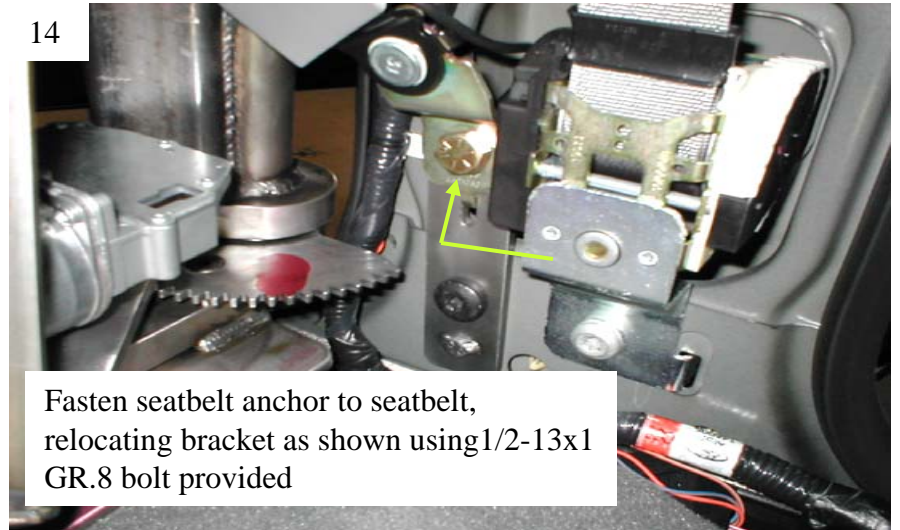
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13



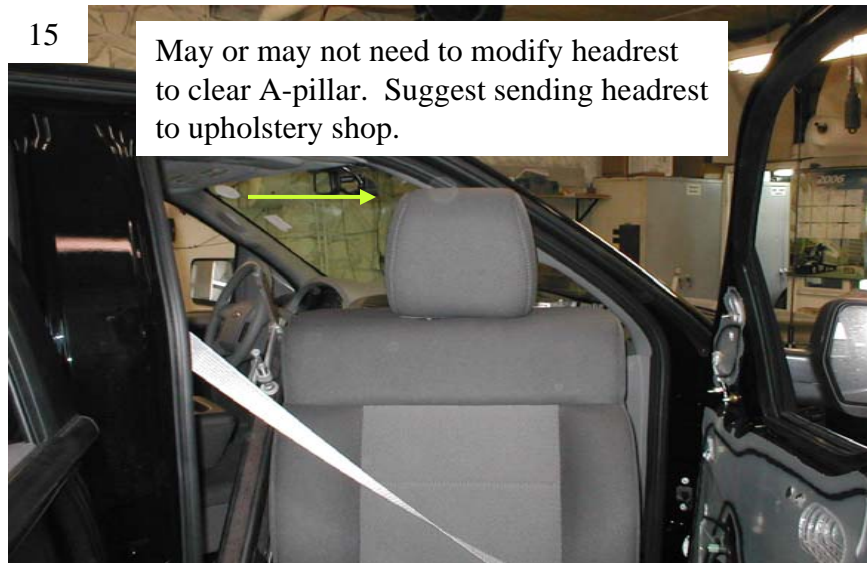
Thread seatbelt anchor through ER as shown

14



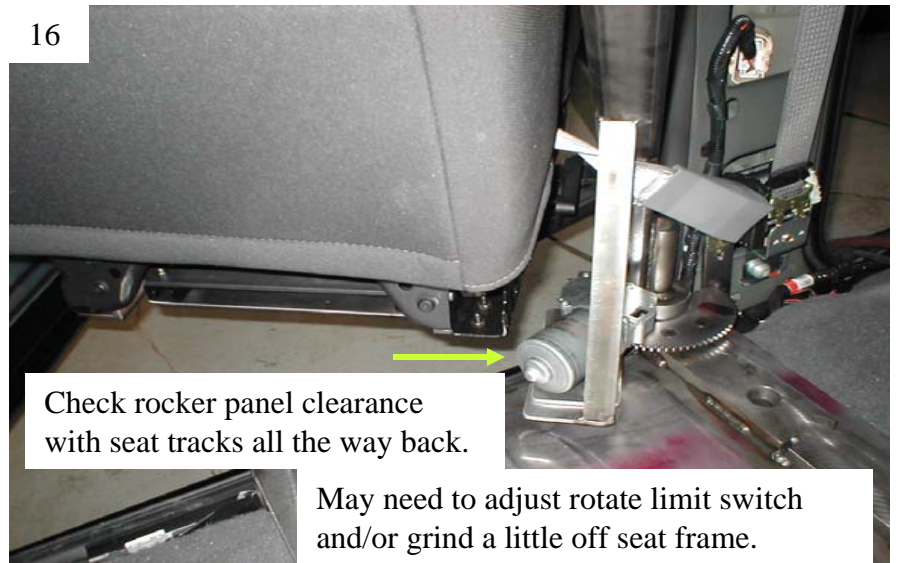
Fasten seatbelt anchor to seatbelt, relocating bracket as shown using 1/2-13x1 GR.8 bolt provided

15



May or may not need to modify headrest to clear A-pillar. Suggest sending headrest to upholstery shop.

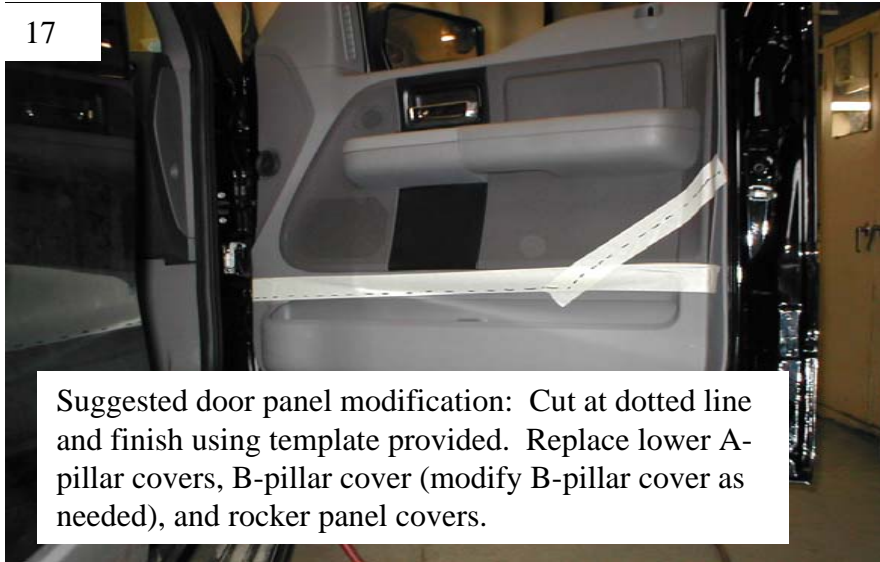
16



Check rocker panel clearance with seat tracks all the way back.

May need to adjust rotate limit switch and/or grind a little off seat frame.

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Suggested door panel modification: Cut at dotted line and finish using template provided. Replace lower A-pillar covers, B-pillar cover (modify B-pillar cover as needed), and rocker panel covers.

18. Attach seat wires to coil cord provided and OEM wire harness to other end of coil cord. Ensure that neither coil cord nor wire harnesses interfere with operation of ER or seat sliding back and forth.